

Application rial No.: 09/960,445

Title: Method of Kick Detection and Cuttings Bed Buildup

Detection using a Drilling Tool

Inventors: Gzara et al.

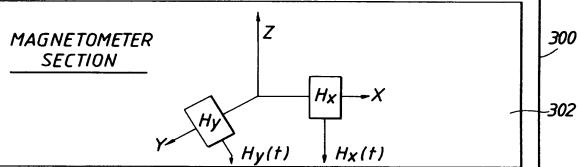
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FIG. 6A



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## QUADRANT/SENSOR POSITION DETERMINATION COMPUTER PROGRAM DETERMINE DOWN DIRECTION

- DETERMINE  $\vec{H}'(t)$  VECTOR FROM  $H_X(t)$ ,  $H_Y(t)$ ,  $\Delta\theta(t)$
- DETERMINE DOWN DIRECTION ANGLE  $\theta = \cos^{-1} \frac{H_X(t)}{(H_X^2 + H_Y^2)^{1/2}}$

 $\Delta \vec{H}(t) = \theta(t)$  AS MEASURED FROM TOOL X-AXIS  $\Delta \vec{D}(t) = \theta(t) - \emptyset$  AS MEASURED FROM TOOL X-AXIS

• DETERMINE BOTTOM QUADRANT

 $Q_{BOT}(t) = \Delta \vec{D}(t) - 45^{\circ} TO \ \Delta \vec{D}(t) + 45^{\circ}$   $Q_{LEFT}(t) = \Delta \vec{D}(t) + 45^{\circ} TO \ \Delta \vec{D}(t) + 135^{\circ}$   $Q_{TOP}(t) = \Delta \vec{D}(t) + 135^{\circ} TO \ \Delta \vec{D}(t) + 225^{\circ}$   $Q_{RIGHT}(t) = \Delta \vec{D}(t) + 225^{\circ} TO \ \Delta \vec{D}(t) - 45^{\circ}$ 

• DETERMINE QUADRANT OF SENSOR

LS(t)ISMEASURED FROM X-AXIS AND HT(t)
VECTOR
LS IS ~ DEGREES FROM X-AXIS
LH(t) IS \theta(t) DEGREES FROM X-AXIS
LS(t) = ~ AS MEASURED FROM X-AXIS IS

IN  $Q_{BOT}WHEN \angle \widetilde{S}(t) = \propto IS BETWEEN \theta(t) - \emptyset - 45^{\circ}$ AND  $\theta(t) - \emptyset + 45^{\circ}$ . ETC.

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FIG.6B

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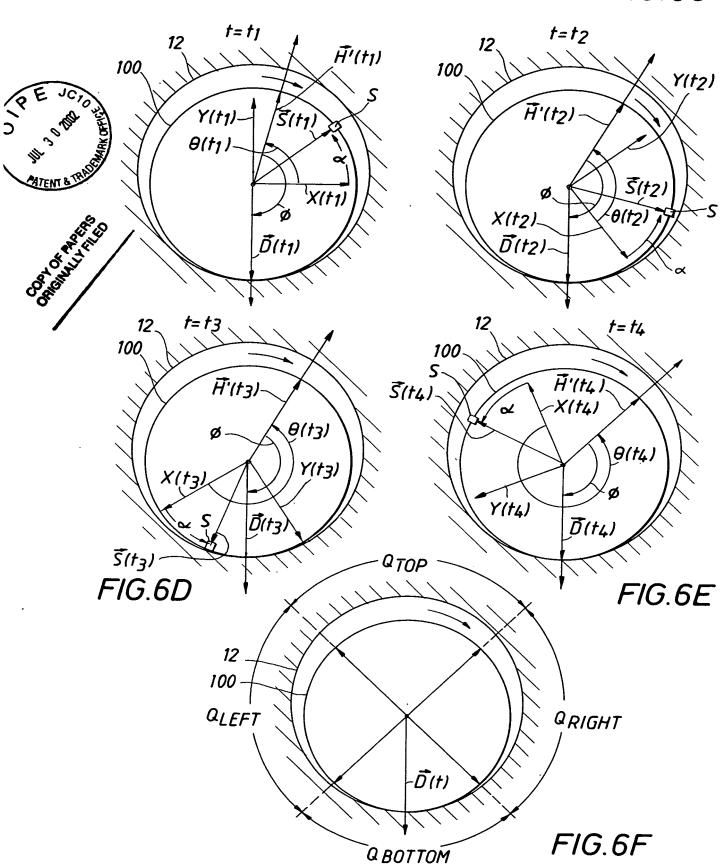
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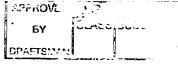
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FIG.6C





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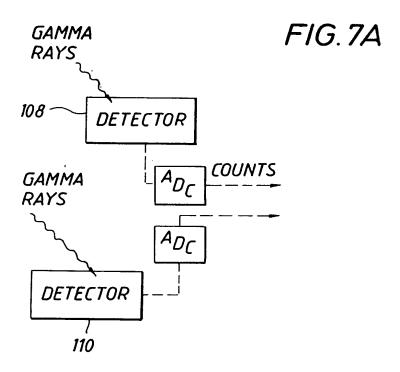
Title: Method of Kick Detection and Cuttings Bed Buildup

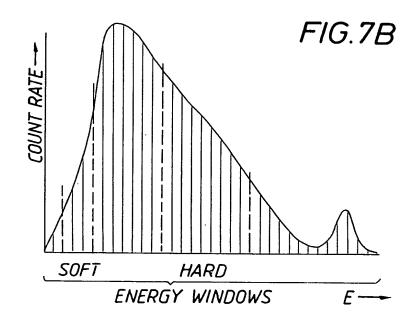
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BY CLASS BULC.

FIG.8

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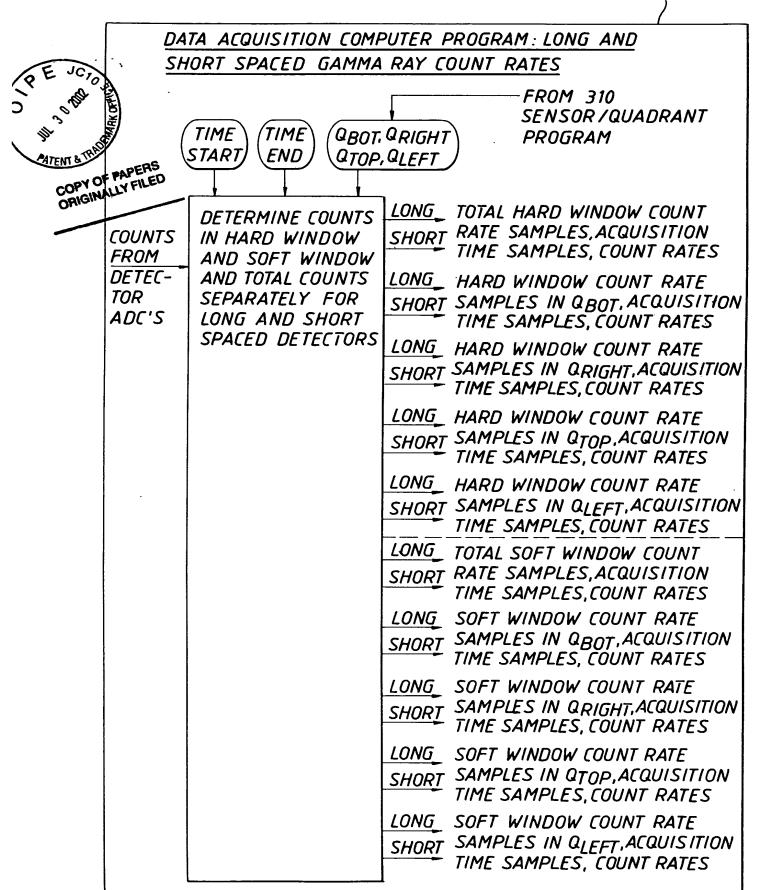
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Docket No.: 19.0302 Title: Method of Kick Detection and Cuttings Bed Buildup RAFTSNIA Detection using a Drilling Tool Inventors: Gzara et al. Page 9/27 FIG.9 320 COMPUTER PROGRAM FOR BULK DENSITY OUTPUTS TOTAL HARD WINDOW COUNT RATELONG COPY OF PAPERS ORIGINALLY FILED TOTAL HARD WINDOW COUNT RATE SHORT PAVG : BULK DENSITY ENTIRE SPINE & RIBS **BOREHOLE** 321 -- AP CORRECTION -PL, PS (TOTAL) HARD WINDOW COUNT RATE IN QBOT LONG HARD WINDOW COUNT RATE IN QBOT SHORT BULK DENSITY BOTTOM Q 322 SPINE & RIBS (PAVG BOT) -AP CORRECTION -PL.PS(BOTTOM) FROM FIG.8 HARD WINDOW COUNT RATE IN QRIGHTLONG HARD WINDOW COUNT RATE IN QRIGHT SHORT BULK DENSITY RIGHT Q SPINE & RIBS (PAVG RIGHT) -ΔP CORRECTION 323 →PL,PS(RIGHT) HARD WINDOW COUNT RATE IN QTOPLONG HARD WINDOW COUNT RATE IN QTOP SHORT -BULK DENSITY TOP Q 324 (PAVG TOP) SPINE & RIBS - DP CORRECTION -PL,PS(TOP) HARD WINDOW COUNT RATE IN QLEFTLONG HARD WINDOW COUNT RATE IN QLEFT SHORT BULK DENSITY LEFT Q SPINE & RIBS 325 -(PAVGLEFT) ΔP CORRECTION - PL.PS (LEFT)

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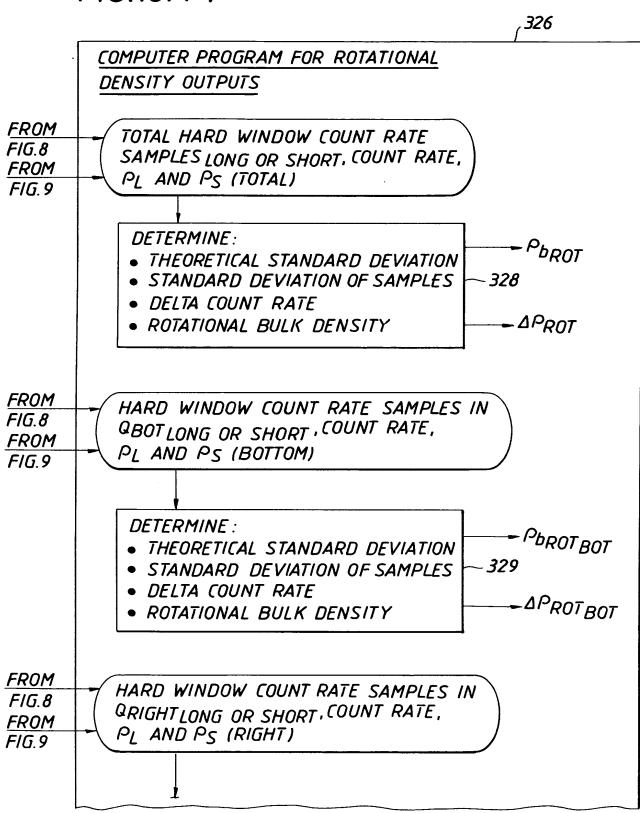
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## FIG. 10A-1



· BY CLASS SUBSECTION

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FIG. 10A-2

FROM FIG. 10A-1 **DETERMINE**: - Pbrotright • THEORETICAL STANDARD DEVIATION STANDARD DEVIATION OF SAMPLES 330 • DELTA COUNT RATE COPY OF PAPERS -APROTRIGHT ORIGINALLY FILED • ROTATIONAL BULK DENSITY FROM HARD WINDOW COUNT RATE SAMPLES IN FIG.8 QTOPLONG OR SHORT, COUNT RATE, FROM PL AND PS (TOP) FIG.9 **DETERMINE**: POROTTOP THEORETICAL STANDARD DEVIATION · 331 • STANDARD DEVIATION OF SAMPLES DELTA COUNT RATE - APROTTOP ROTATIONAL BULK DENSITY FROM HARD WINDOW COUNT RATE SAMPLES IN FIG.8 QLEFTLONG OR SHORT, COUNT RATE, **FROM** PL AND PS (LEFT) FIG.9 **DETERMINE**: -PbROTLEFT THEORETICAL STANDARD DEVIATION • STANDARD DEVIATION OF SAMPLES ~*332* • DELTA COUNT RATE -APROTLEFT • ROTATIONAL BULK DENSITY

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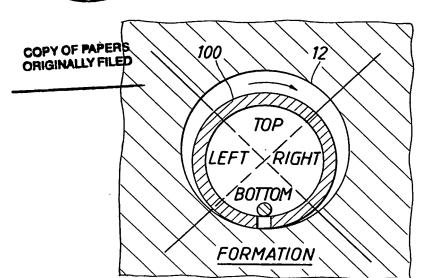
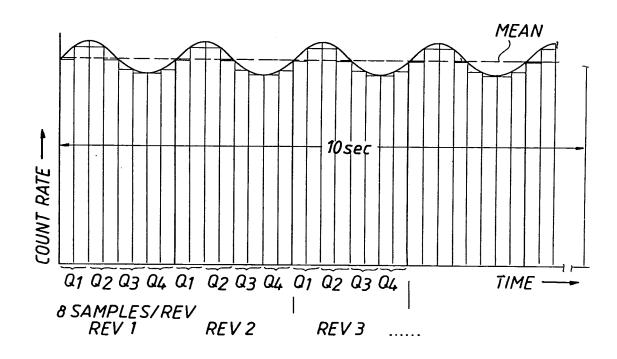


FIG.10B



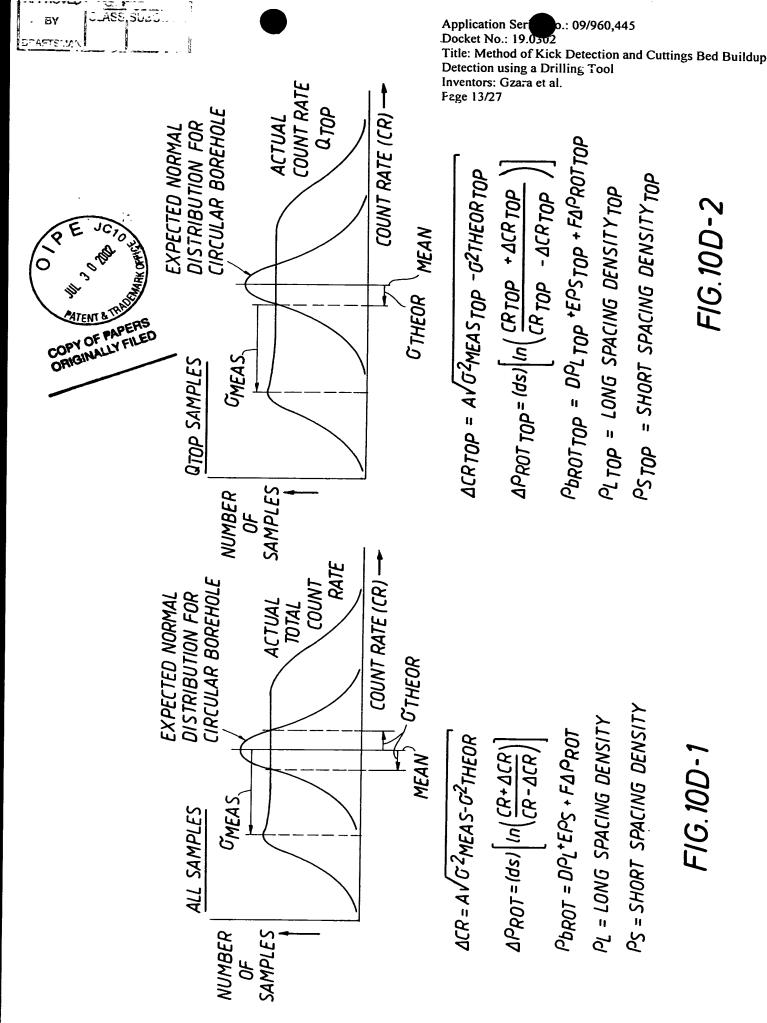


FIG. 10D-2



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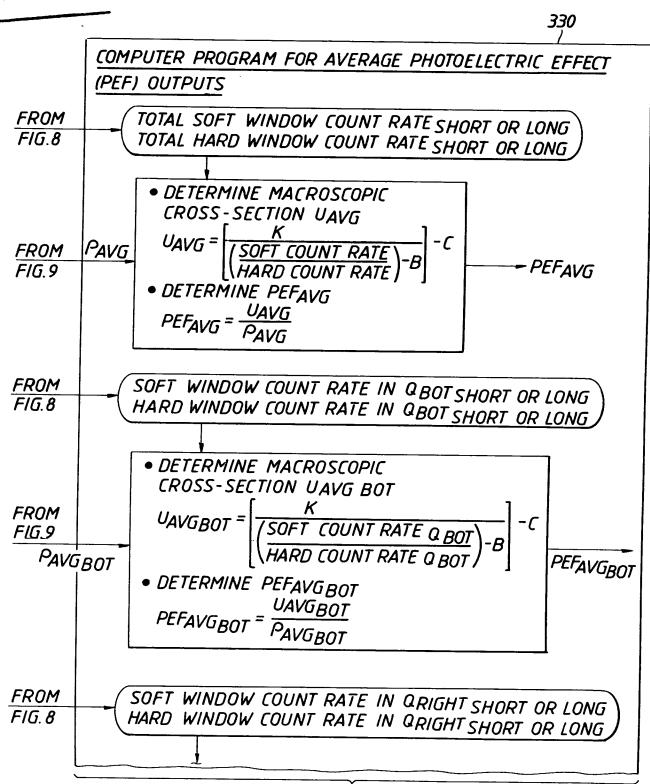
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COPY OF PAPERS FIG. 11A ORIGINALLY FILED



Title: Method of Kick Detection and Cuttings Bed Buildup Detection using a Drilling Tool Inventors: Gzara et al. FIG.11B Page 15/27 FROM FIG. 11A DETERMINE MACROSCOPIC CROSS-SECTION UAVGRIGHT FROM UAVGRIGHT = 'SOFT COUNT RATEQRIGHT FIG.9 PAVGRIGHT HARD COUNT RATE QRIGHT • DETERMINE PEFAVGRIGHT UAVGRIGHT PEFAVGRIGHT = *330 ·* PEFAVGRIGHT COPY OF PAPERS ORIGINALLY FILED SOFT WINDOW COUNT RATE IN Q TOPSHORT OR LONG FROM HARD WINDOW COUNT RATE IN QTOPSHORT OR LONG FIG.8 DETERMINE MACROSCOPIC CROSS-SECTION UAVG TOP FROM UAVGTOP = / SOFT COUNT RATE Q TOP FIG.9 HARD COUNT RATE Q TOP PAVG TOP • DETERMINE PEFAVGTOP  $PEF_{AVGTOP} = \frac{UAVGTOP}{PAVGTOP}$ PEFAVG TOP SOFT WINDOW COUNT RATE IN QLEFTSHORT OR LONG FROM HARD WINDOW COUNT RATE IN QLEFT SHORT OR LONG FIG.8 DETERMINE MACROSCOPIC CROSS-SECTION UAVGLEFT FROM UAVGLEFT = SOFT COUNT RATE QLEFT FIG. 9 PAVGLEFT • DETERMINE PEFAVGLEFT  $PEFAVGLEFT = \frac{UAVGLEFT}{PAVGLEFT}$ PEFAVGLEFT

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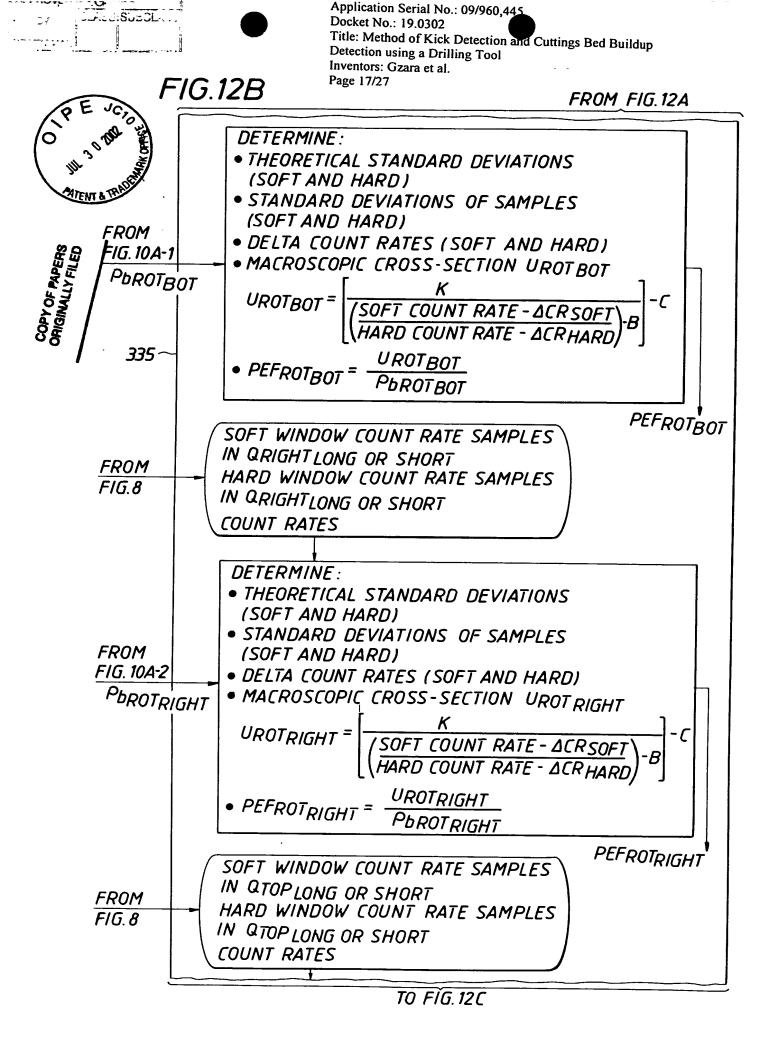
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Page 16/27 FIG. 12A

335 COMPUTER PROGRAM FOR ROTATIONAL PHOTOELECTRIC EFFECT (PEF) OUTPUTS TOTAL SOFT WINDOW COUNT RATE SAMPLESLONG OR SHORT COPY OF PAPERS ORIGINALLY FILED FROM TOTAL HARD WINDOW COUNT RATE FIG.8 SAMPLES LONG OR SHORT COUNT RATES **DETERMINE**: • THEORETICAL STANDARD DEVIATIONS (SOFT AND HARD) • STANDARD DEVIATIONS OF SAMPLES (SOFT AND HARD) FROM • DELTA COUNT RATES (SOFT AND HARD) FIG. 10A-1 • MACROSCOPIC CROSS-SECTION UROT PBROT UROT = SOFT COUNT RATE-ACR SOF HARD COUNT RATE-ACRHARD • PEFROT = PEFROT SOFT WINDOW COUNT RATE SAMPLES IN QBOTLONG OR SHORT FROM HARD WINDOW COUNT RATE SAMPLES FIG. 8 IN QBOT LONG OR SHORT COUNT RATES



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FROM FIG. 12B **DETERMINE:** • THEORETICAL STANDARD DEVIATIONS (SOFT AND HARD) • STANDARD DEVIATIONS OF SAMPLES COPY OF PAPERS ORIGINALLY FILED (SOFT AND HARD) FROM • DELTA COUNT RATES (SOFT AND HARD) FIG.10A-2 • MACROSCOPIC CROSS-SECTION UROTTOP PbROTTOP SOFT COUNT RATE -ΔCRSOFT HARD COUNT RATE -ΔCRHARD •  $PEF_{ROT_{TOP}} = \frac{U_{ROT_{TOP}}}{P_{b_{ROT_{TOP}}}}$ 335 ~ PEFROTTOP SOFT WINDOW COUNT RATE SAMPLES IN QLEFTLONG OR SHORT FROM HARD WINDOW COUNT RATE SAMPLES FIG.8 IN QLEFTLONG OR SHORT COUNT RATES **DETERMINE:** • THEORETICAL STANDARD DEVIATIONS (SOFT AND HARD) • STANDARD DEVIATIONS OF SAMPLES FROM (SOFT AND HARD) FIG. 10A-2 DELTA COUNT RATES (SOFT OR HARD) POROTLEFT • MACROSCOPIC CROSS-SECTION UROTLEFT UROTLEFT = SOFT COUNT RATE-ACRSOFT HARD COUNT RATE-ACRHARD **UROTLEFT** • PEFROTLEFT = PhROTLEFT PEFROTLEFT

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FROM FIG.8

FROM

FIG. 8

STTS\*

ACQUISITION TIME SAMPLES

• DETERMINE MACROSCOPIC CROSS-SECTION UBOT'S AS A FUNCTION OF ACQUISITION TIME

$$Ut_{BOT} = \left[ \frac{K}{\left( \frac{SOFT\ COUNT\ RATE}{HARD\ COUNT\ RATE} \right) - B} \right] - C$$

- FROM Ut BOT'S
- DETERMINE PEFROTBOT FROM DISTRIBUTION OF Ut ROT'S

PEFROT BOT

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FROM FIG. 12D



SOFT WINDOW COUNT RATE SAMPLES IN QRIGHTLNG. OR SHT. HARD WINDOW COUNT RATE SAMPLES IN QRIGHTLNG. OR SHT. ACQUISITION TIME SAMPLES

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• DETERMINE MACROSCOPIC CROSS - SECTION URIGHT'S AS A FUNCTION, OF ACQUISITION TIME

$$UtRIGHT = \left[ \frac{K}{\left( \frac{SOFT\ COUNT\ RATE}{HARD\ COUNT\ RATE} \right) - B} \right] - C$$

• DETERMINE STANDARD DEVIATION FROM Utright's

• DETERMINE PEFROTRIGHT FROM DISTRIBUTION OF Utright's

PEFROTRIGHT

FROM FIG. 8 SOFT WINDOW COUNT RATE SAMPLES IN QTOPLNG. OR SHT. HARD WINDOW COUNT RATE SAMPLES IN QTOPLNG. OR SHT. ACQUISITION TIME SAMPLES

$$U_{fTOP} = \left[ \frac{K}{\left( \frac{SOFT\ COUNT\ RATE}{HARD\ COUNT\ RATE} \right) - B} \right] - C$$

• DETERMINE STANDARD DEVIATION FROM UtTOP'S

• DETERMINE PEFROT TOP FROM DISTRIBUTION OF UtTOP'S PEFROTTOP

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FROM FIG.12F

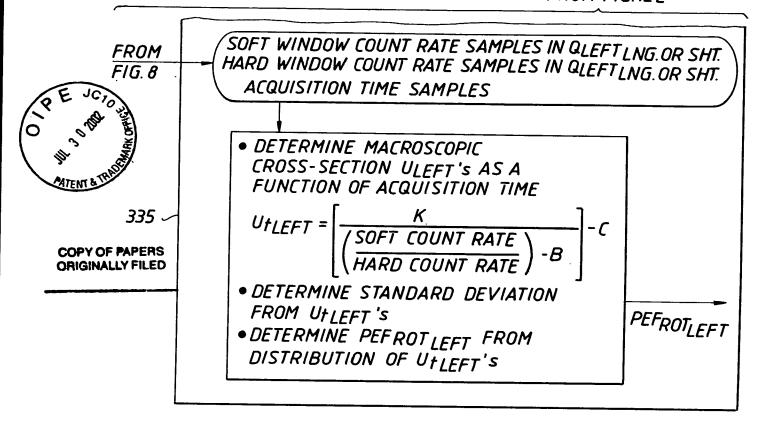


FIG.13 350 COMPUTER PROGRAM FOR ULTRASONIC STANDOFF OUTPUTS FROM RECORD STANDOFF AS A FUNCTION FIG. 4A-B OF QUADRANT • DEVELOP HISTOGRAM OF ALL STANDOFFS AND HISTOGRAM OF STANDOFFS PER QUADRANT • DETERMINE STANDOFFAVG, STANDOFF MAX, STANDOFFMIN FOR EACH QUADRANT • DETERMINE HOLE SHAPE: H DIAMETER HORIZONTAL DIAMETER VERTICAL DIAMETER V DIAMETER

Detection using a Drilling Tool Inventors: Gzara et al. Page 22/27 FIG.14A 340 COMPUTER PROGRAM FOR AVERAGE NEUTRON POROSITY FROM FAR NEUTRON COUNT RATE FIG. 4A-B NEAR NEUTRON COUNT RATE H DIAMETER OF HOLE FROM V DIAMETER OF HOLE FIG.13 DETERMINE AVG NEUTRON POROSITY POROSITYAVG FROM FAR NEUTRON COUNT RATE IN QBOT FIG. 4A-B NEAR NEUTRON COUNT RATE IN QBOT H DIAMETER OF HOLE FROM V DIAMETER OF HOLE FIG.13 • DETERMINE AVG NEUTRON POROSITYBOT POROSITYAVGBOT FROM FAR NEUTRON COUNT RATE IN QRIGHT FIG. 4A-B NEAR NEUTRON COUNT RATE IN QRIGHT H DIAMETER OF HOLE FROM V DIAMETER OF HOLE FIG. 13 • DETERMINE AVG NEUTRON POROSITYAVGRIGHT POROSITY RIGHT FROM FAR NEUTRON COUNT RATE IN QTOP FIG.4A-B NEAR NEUTRON COUNT RATE IN QTOP H DIAMETER OF HOLE FROM V DIAMETER OF HOLE FIG. 13 TO FIG. 14B

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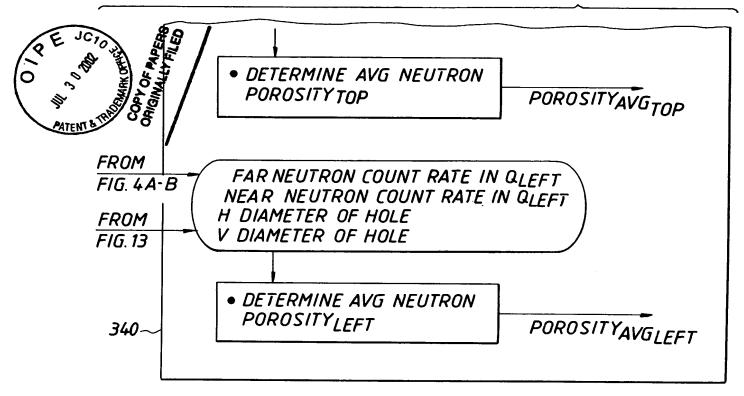
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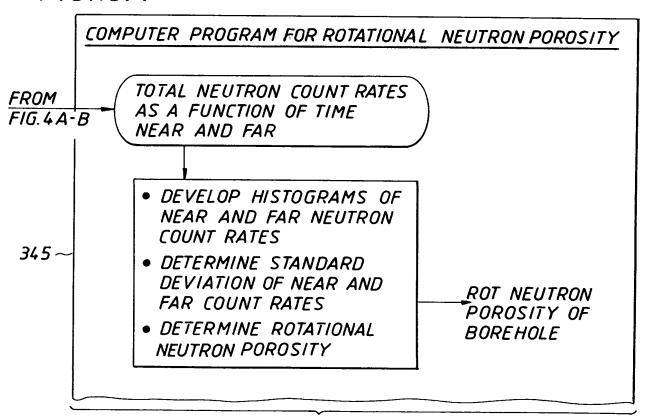
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FROM FIG. 14A



## FIG.15A

FIG. 14B



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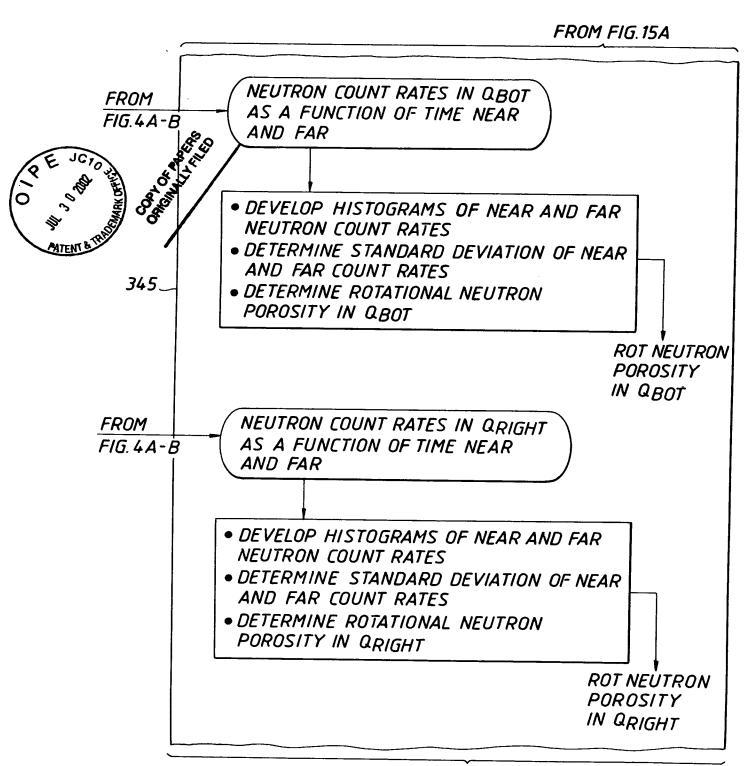
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FIG.15B



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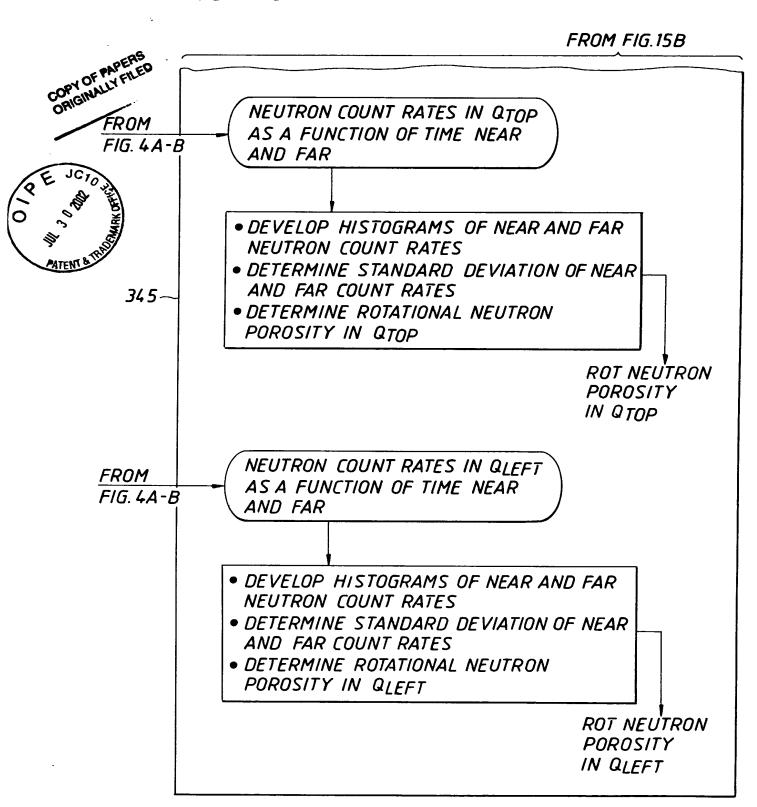
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## FIG. 15C

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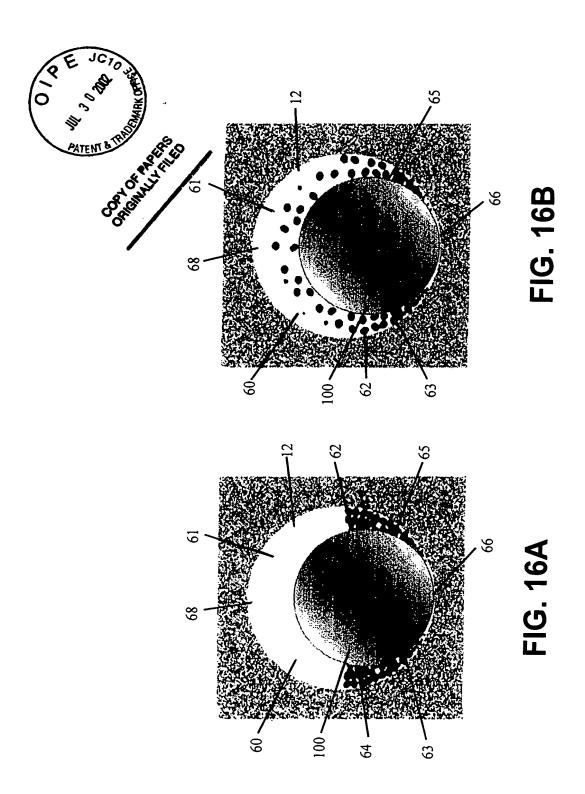
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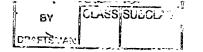


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